

INEOS ABS

Lustran ABS H605

Improved heat resistance, low emissions, easy-flowing

ISO Shortname: ISO 2580-1 -ABS 0, MG, 105-30-16-25

Property	Test Condition	Unit	Standard	Value
Rheological properties				
C Molding shrinkage, normal	60x60x2	%	ISO 294-4	0.4 - 0.6
C Melt volume-flow rate	220 °C; 10 kg	cm ³ /(10 min)	ISO 1133	25
C Molding shrinkage, parallel	60x60x2	%	ISO 294-4	0.4 - 0.6
Mechanical properties (23 °C/50 % r. h.)				
C Yield stress	50 mm/min	MPa	ISO 527-1,-2	47
Tensile Strain at break	50 mm/min	%	acc. ISO 527-1,-2	> 15
C Tensile modulus	1 mm/min	MPa	ISO 527-1,-2	2400
Flexural strength	2 mm/min	MPa	ISO 178	72
Flexural modulus	2 mm/min	MPa	ISO 178	2400
Izod notched impact strength	23 °C	kJ/m ²	ISO 180-1A	17
Izod notched impact strength	-30 °C	kJ/m ²	ISO 180-1A	7
C Yield strain	50 mm/min	%	ISO 527-1,-2	2.5
C Charpy impact strength	23 °C	kJ/m ²	ISO 179-1eU	90
C Charpy impact strength	-30 °C	kJ/m ²	ISO 179-1eU	80
C Charpy notched impact strength	23 °C	kJ/m ²	ISO 179-1eA	17
C Charpy notched impact strength	-30 °C	kJ/m ²	ISO 179-1eA	7
Ball indentation hardness		N/mm ²	ISO 2039-1	105
Thermal properties				
C Temperature of deflection under load	1.80 MPa	°C	ISO 75-1,-2	98
C Temperature of deflection under load	0.45 MPa	°C	ISO 75-1,-2	102
C Vicat softening temperature	50 N; 50 °C/h	°C	ISO 306	101
C Burning behavior UL 94 (1.6 mm)	1.6 mm	Class	UL 94	HB
Burning rate (US-FMVSS)	2.0 mm	mm/min	ISO 3795	60
Glow wire test (GWFI)	2.0 mm	°C	IEC 60695-2-12	700
Electrical properties (23 °C/50 % r. h.)				
C Relative permittivity	100 Hz	-	IEC 60250	3.1
C Relative permittivity	1 MHz	-	IEC 60250	3.0
C Dissipation factor	100 Hz	10 ⁻⁴	IEC 60250	50
C Dissipation factor	1 MHz	10 ⁻⁴	IEC 60250	80
C Electric strength	1 mm	kV/mm	IEC 60243-1	33
C Comparative tracking index CTI	Solution A	Rating	IEC 60112	600
Other properties (23 °C)				
Density		g/cm ³	ISO 1183	1.050
Processing conditions for test specimens				
C Injection molding-Melt temperature		°C	ISO 294	240
C Injection molding-Mold temperature		°C	ISO 294	70
C Injection molding-Injection velocity		mm/s	ISO 294	240